

Product Manual

Jumbo Display

LC 9004



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Technical Specification



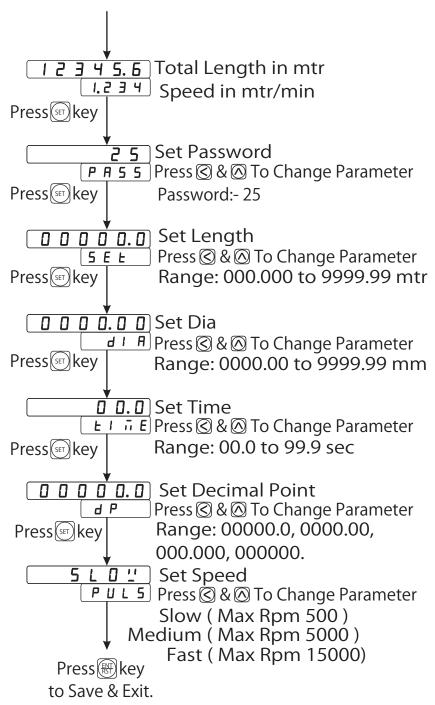
Model	LC-9004			
	Micro controller based, Single display			
Display	Upper 6 Digit 7 Segment LED Display 2.25" inch in red colour Upper 4 Digit 7 Segment LED Display 2.25" inch in green colour			
Size	160(H) X 375(W) X 50(D)mm			
Input	Proximity NPN/PNP Selectable			
Output	1 Relay 1C/O 230V AC, 5A			
Power Supply	100 To 270V AC,50/60 Hz, Approx 7VA			
Reset	Front & Back			
Protection Level (As per request)	IP-65(Front side) AS per IS/IEC 60529:2001			

Parameter

FUNCTION	DISPLAYS	RANGE	
Password	PASS	25 Fix	
Set Length	5EŁ	0 to 999999 MTR	
Set Diameter	al A	0-9999.99 mm	
Set Time	EI nE	00.0 to 99.9 Sec	
Decimal Point	dР	00000.0, 0000.00, 000.000, 000000	
Set Speed	PULSE	(Slow : Max , RPM 500) (Medium : Max, RPM 5000) (Fast : Max, RPM 15000)	

Procedure to program

Power On Instrument



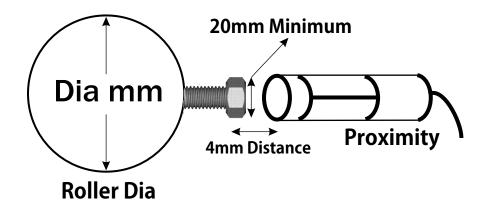
Note

- 1). The proximity switch give pulse to counter everytime the metal on the roller is sensed.
- 2). Length of Material (in meter) for one revolution = $3.14 \times Diameter$ (mm)
- 3). Total length = { 3.14 X Diameter (mm) X Number of Revolutions } / 1000
- 4). Total Meters/Minute = { 3.14 X Diameter (mm) X RPM } / 1000

Working

- 1). When pulse comes from sensor, upper display indicates increment in 'Total Length' in Meter & Lower Display indicates 'Speed' in Meter/Min.
- 2). For Manual Mode, set time = 00.0 sec & For Auto Reset Mode, set time = 00.1 to 99.9 sec.
- 3). In RUN mode, if we press (s) key then upper display shows Batch Count.
- 4). When Total Length = Set Length, relay-1 energise. Relay-1 remains ON for Auto Reset Time.Relay turns off after completion of time. If time is set at 00.0 sec. then relay remains ON until key is pressed.
- 5). If there is a power failure the last reading is stored in the memory and Counter starts resume counting from the last stored value, when instument is turned ON.
- 6). To restart Totalizing or to Reset press key. Upper display will show 00000.0 and the counting will restart.

Proxy Aligement



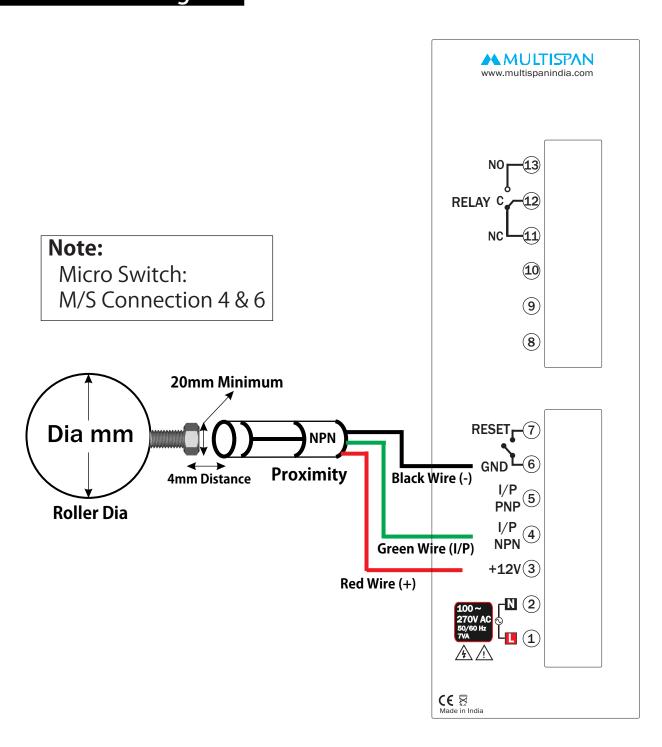
Note:

- 1). Please consult support engineers for sensing area size for proxy to sense.
- 2). Please ensure proper sensing area size before installing proxy sensor in your equipment.
- 3). Sensing area must be equal or more than the proxy head size.

Proxy Color Code

+12V	I/P	GND	
Red	Green	Black	
Brown	Black	Blue	

Connection Diagram



Test Certificate

Product: Length Counter

Model No.: LC-9004

Input: PROXIMITY NPN/PNP

Range: 0-999999 MTR

Output: 1R1C/O

Supply: 100 to 270V AC, 50/60Hz, APPROX 7VA

Accuracy: 1% of FSD

Accuracy: ± 1 % Of FSD

Calibrator Used : Pulse Generator

Calibrator Sr. No. : PG-5

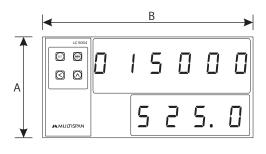


Q.A. Engineer

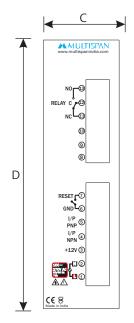
WARRANTY

Multispan Warrants that the product supplied here under this Test Certificate is guranteed against our design, our manufacturing and our workmanship defects for a time period of 12 Months from the date of product dispatch from our permises. Multispan undertakes the responsibility to replace/repair the faulty product at our company premises free of cost. The manufacturing liability is limited to the value of goods supplied. Hereby, the manufacturer will take no responsibilities for whatsoever any consequential damages claimed by the customer whatsoever. This warranty certificate is required to be produced for obtaining any repair or replacement service from the Manufacturer. The Manufacturer reserve right to determine the reason for Defect/Damage, before providing service.

Mechanical Installation



MODEL	Α	В	С	D
DIMENSIONS	160mm	375mm	50mm	160mm



- 1) The equipment in its installed state must not come in close proximity to any heating source, caustic vapors, oils steam, or other unwanted process by products.
 2) Do not connect anything to unused terminals.



