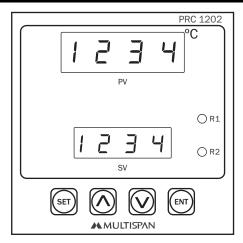
OPERATING MANUAL

9 Stage Profile Controller PRC-1202





Technical Specification

Model	PRC-1202
Display	UPPER:- 4 Digit 7 seg 0.56",red LED Display
	LOWER:- 4 Digit 7 seg 0.4",green LED Display
Size	96(H) X 96 (W) X 100 (D) mm
Panel Cutout	92 X 92 mm
Range	0 to 1200°C
Input	K Type thermocouple
Output	2 Relay, 5A, 230V AC Relay contact (H+AL)
Control Action	ON/OFF
Power Supply	100 to 250V AC,50/60Hz,Approx 4VA

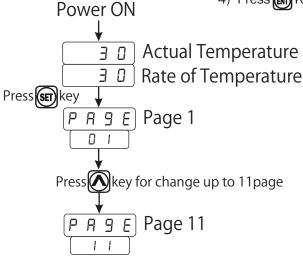
Working

- 1). Make all connection as shown in connection diagram and turn on the instrument.
- 2). As the Power turns ON, Upper Display Shows Room Temperature / Process Temperature. Lower Display shows of rate of temperature.
- 3). Relay-R1 is for controlling the temperature and relay-2 is for alarm.
- 4). When process temperature reach at set1 value during that period RELAY 1 will turn off and hold time for that relay1 starts. Again when it reaches 5EŁ-HY5, it will again Relay turn on.
- 5). Alarm will (relay-R2) turn ON at alarm set point.
- 6). When hold-1 time is over, stage-2 process starts and process temperature increase @ rate of RATE-2. This 9-stage process continues as process temperature varies.
- 7). By pressing both 🔗 & 💟 keys one can see on the lower display which particular rate or which particular hold time is going on.

Key Operations

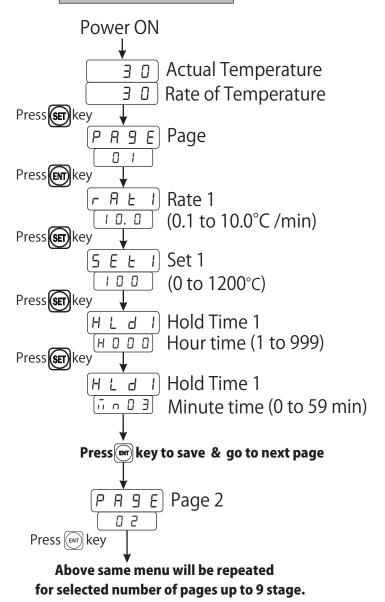
- 1) Press Key to enter in parameter menu.
- 2) Press (SET) Key to go to next parameter.
- 3) Use Or Wkey to change value of parameter.
- 4) Press Key to save change in setting

Procedure of stage selection

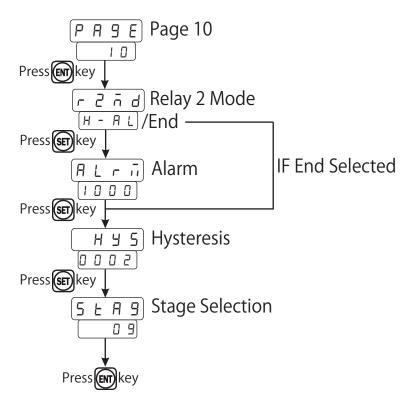


User Configuration

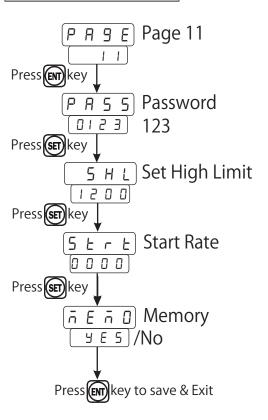
For 1 to 9 Page



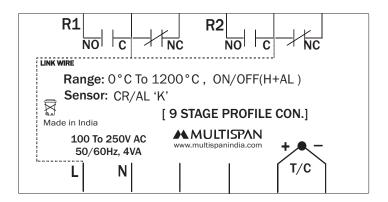
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Connection Diagram



Product improvement and upgrade is a constant procedure. So for more updated operating information and support, Please contact our Helpline: +91-9081078681/9081078683 or Email at service@multispanindia.com Ver:2102

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