



# **Technical Specification**

Model	RPM- 1044						
Display	UPPER:- 4 Digit 7 seg 0.70",red LED Display						
	LOWER:- 4 Digit 7 seg 0.4", green LED Display						
Size(HXWXD)	96 X 96 X 50 mm	72 X 72 X	2 X 85 mm				
Panel Cutout	92 X 92 mm	68 X 6	68 mm				
Input	NPN/PNP Proximity						
Output	1 relay, 2 C/O contact, 230V AC, 5A						
Power Supply	100 to 270V AC, 50/60 Hz, Approx 3VA						
Operating Temperature	0°C To 55°C	Relative Humidity	Up to 95% RH Non Condensing				
Protection Level	IP-65 (Front side) As per IS/IEC 60529 : 2001						

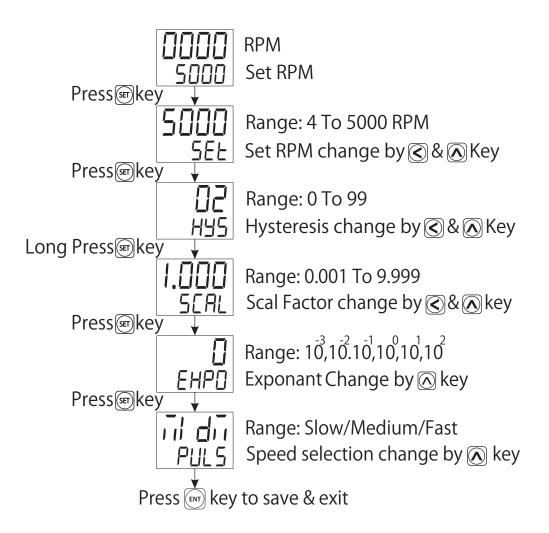
### To select Alarm:

To select alarm / band press select + Power ON.

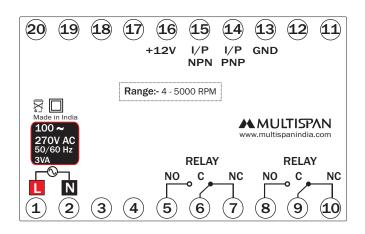


After Select alarm / band turn off instrument to save.

# Procedure to Program the Speed Indicator



## **Connection Diagram**



## **Working Principle**

#### Low Alarm

In low alarm mode, Initially relay will be on. When RPM reaches (Set + Hys) Relay will be off. again RPM reaches set point relay will be on.

### High Alarm

In high alarm mode, Initially relay will be off. When RPM reaches set point the Relay will be on. again RPM reaches (Set - Hys) point relay will be off.

### **Inband alarm**

In inband alarm mode, The relay will be on between Set point-1 & Set point-2.

### **Outband alarm**

In Outband alarm mode, The relay will be off between Set point-1 & Set point-2. The relay will be on Outside band of set point-1 & set point-2.

### Absolute low alarm

In Absolute low alarm mode, Initially relay will be off. First time When RPM reaches (Set + Hys) Relay remains off. Again RPM is below set point relay remains off.

### **Absolute Outband alarm**

In Absolute Outband alarm mode, Initially relay will be off. First time When RPM reaches in between set point-1 & set point-2 relay remains off. Now, RPM is below setpoint-2 or above set point-1 relay remains on.

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